



Instructions for: 12340

12.553

## Pontoon Boarding Ladder Standoff Brackets

### STEP 1:

- A. Choose the appropriate step to mount the standoffs (NOTE: ensure the standoffs are at or below the centerline of the pontoon float during normal ladder operation).
- B. Using a 17/64" drill bit drill through step using the hole under the step as a guide.



### STEP 2:

- A. Soak white tip in hot soapy water to ease the placement of tip onto standoff.
- B. Place the standoff bracket over the step and align holes in step with holes in bracket.
- C. Insert (1) 1/4-20 x 1-1/4" screw from top down through bracket and step.
- D. Secure in place with (1) 1/4-20 locknut under step.



### STEP 3:

- A. Insert one end of stabilizer tube into mounted standoff bracket as shown.



### STEP 4:

- A. Insert opposite end of stabilizer tube into remaining standoff as shown.



### STEP 5:

- A. Rotate tube and standoff onto step and align mounting holes.
- B. Insert (1) 1/4-20 x 1-1/4" screw through bracket and step.
- C. Secure in place with (1) 1/4-20 locknut.



### STEP 6:

- A. Ensure all fasteners are tightened.
- B. Ladder is now ready for use.