



REQUIRED TOOLS

- Hack Saw
- Small Ball Peen Hammer or Bearing Ball, approx. 1/4" to 5/16" diameter
- Standard Hammer
- Measuring Tool

ASSEMBLY INSTRUCTIONS

1. Cut damaged end off tube, smooth out rough spots
2. Insert boat hook in tube end until tube stops at flange on boat hook.
3. Lay tube with boat hook on a solid surface, measure on center line of tube back 3/4" from tube end, mark with pencil.
4. Set ball peen hammer or bearing ball on pencil mark and tap with other hammer. Tap several times hard enough to form aluminum into dimple relief in boat hook.
5. Rotate tube 180 degrees and repeat step 4.