

ASSEMBLY INFORMATION

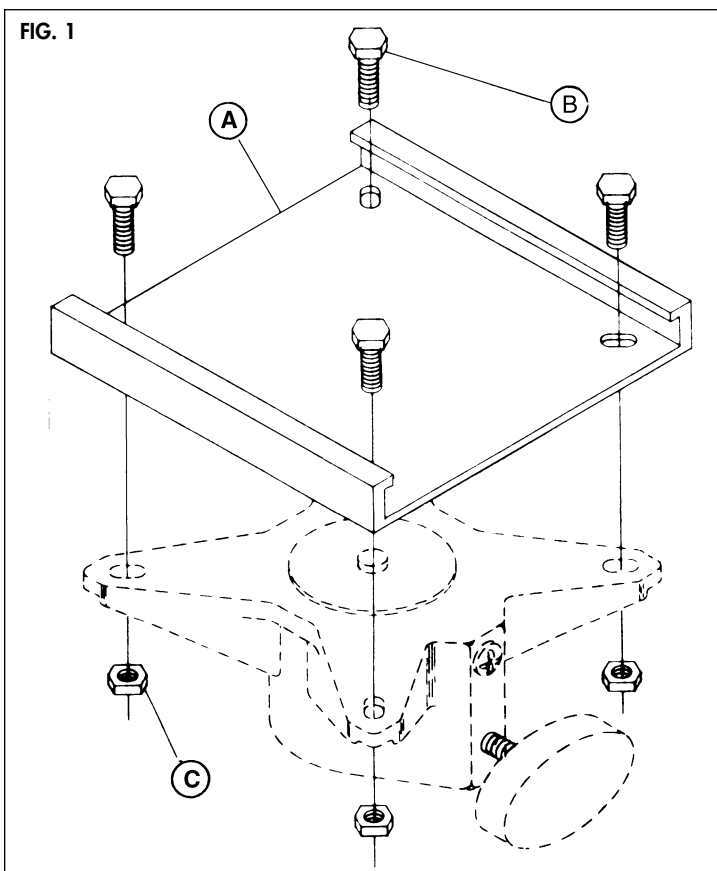
1. Check parts against parts list.
2. Read Instructions completely before starting assembly
3. **NOTE: This product uses locknuts for a secure assembly. Locknuts thread on harder than conventional nuts and require a screwdriver and wrench for attachment.**

TOOLS REQUIRED

1. Screwdriver
2. Drill
3. Wrench adjustable to 7/16"

ASSEMBLY INSTRUCTIONS

1. Position your spider casting on slideplate (A) so that spider's locking mechanism will be on same side as slide plate's open side (see Fig. 1).
2. Align slotted holes of spider casting and plate (A). Refer to Fig. 1 and insert screw (B) through slide plate (A), spider casting, and secure with locknut (C). Repeat step 2 for the three other slotted holes.
3. Determine in which direction slide travel is desired (see Fig. 2) and then position aluminum tracks (D&E) on seat bottom as illustrated in Fig. 3. **NOTE: Decide which side of seat locking rod (K) is desired and then place aluminum track (D) on that side of seat bottom.**
4. Attach both tracks (D&E) to seat bottom by aligning the four slotted holes #1 in tracks and the four machine threaded T-nut insert holes in seat bottom. Insert four 1/4-20x1" machine screws (F) (provided with EEz-In® seats) and use lockwashers (G). Screw them loosely into holes.
5. Grease the grooves of aluminum tracks (D&E) and the open sides of slide plate (A).
6. Slip slideplate (A) with attached spider into grooves of aluminum tracks as illustrated in Fig. 3. Make certain that the open ends of the slideplate touch the endwalls of the grooves and that plate has free travel in both directions. When this is achieved, tighten the four 1/4-20x1" machine screws (F).
7. Secure slide assembly to seat bottom by drilling four 3/16" holes in seat bottom at holes #2 in aluminum tracks (see



Parts List			
Model 75009 Seat Slide Assembly			
Ref. Letter	Factory Part No.	No. Req.	Description
A	59.308	1	Anodized aluminum slideplate
B	03.176	4	1/4"-20 x 1" s.s. hexhead cap screw
C	03.221	4	1/4"-20 locknut
D	59.306	1	Anodized aluminum track w/hole
E	59.307	1	Anodized aluminum track w/nut
G	03.184	4	1/4" s.s. lockwasher
H	03.116	4	#14 x 1" s.s. screw
I	03.188	1	3/8" s.s. hole washer
J	03.133	1	1" poly washer
K	59.064	1	s.s. locking rod
F		4	1/4"-20x1" machine screw (provided with EEz-In® seats)

*NOTE: s.s. means stainless steel

Fig. 3). Fasten tracks in position by using four screws (H). **NOTE:** When using this seat slide with an EEz-In rotocast seat, Model 48050, it is necessary to remove the reinforcement bracket from the seat bottom prior to installation.

8. Center slide plate in tracks. Slip s.s. washer (I) and then poly washer (J) over locking rod (K). Slide rod into hole of track (D) and thread rod into nut of track (E) as in Fig. 3. Place seat with mounted slide on seat base stanchion tube and lock in position.

Periodically lubricate slide, track and spider for easy operation.

